

PATENT COOPERATION TREATY

PCT

NOTIFICATION OF ELECTION

(PCT Rule 61.2)

From the INTERNATIONAL BUREAU

To:

Commissioner
 US Department of Commerce
 United States Patent and Trademark
 Office, PCT
 2011 South Clark Place Room 524
 Arlington, VA 22202
 ETATS-UNIS D'AMERIQUE
 ETATS-UNIS D'AMERIQUE
 in its capacity as elected Office

Date of mailing (day/month/year) 27 October 2000 (27.10.00)	
International application No. PCT/EP00/01065	Applicant's or agent's file reference P 53035
International filing date (day/month/year) 10 February 2000 (10.02.00)	Priority date (day/month/year) 16 March 1999 (16.03.99)
Applicant VOGT, Christian et al	

1. The designated Office is hereby notified of its election made:

☒ in the demand filed with the International Preliminary Examining Authority on:
 04 October 2000 (04.10.00)

☐ in a notice effecting later election filed with the International Bureau on:

2. The election ☒ was

☐ was not

made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland Facsimile No.: (41-22) 740.14.35	Authorized officer S. Mafla Telephone No.: (41-22) 338.83.38
--	---

PCT

INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference P 53035	FOR FURTHER ACTION see Notification of Transmittal of International Search Report (Form PCT/ISA/220) as well as, where applicable, item 5 below.	
International application No. PCT/EP 00/01065	International filing date (day/month/year) 10/02/2000	(Earliest) Priority Date (day/month/year) 16/03/1999
Applicant W.R. GRACE & CO.-CONN.		

This International Search Report has been prepared by this International Searching Authority and is transmitted to the applicant according to Article 18. A copy is being transmitted to the International Bureau.

This International Search Report consists of a total of 3 sheets.

☒ It is also accompanied by a copy of each prior art document cited in this report.

1. Basis of the report

a. With regard to the language, the international search was carried out on the basis of the international application in the language in which it was filed, unless otherwise indicated under this item.

☐ the international search was carried out on the basis of a translation of the international application furnished to this Authority (Rule 23.1(b)).

b. With regard to any nucleotide and/or amino acid sequence disclosed in the international application, the international search was carried out on the basis of the sequence listing:

☐ contained in the international application in written form.

☐ filed together with the international application in computer readable form.

☐ furnished subsequently to this Authority in written form.

☐ furnished subsequently to this Authority in computer readable form.

☐ the statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.

☐ the statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished

2. ☐ Certain claims were found unsearchable (See Box I).

3. ☐ Unity of invention is lacking (see Box II).

4. With regard to the title,

☒ the text is approved as submitted by the applicant.

☐ the text has been established by this Authority to read as follows:

5. With regard to the abstract,

☒ the text is approved as submitted by the applicant.

☐ the text has been established, according to Rule 38.2(b), by this Authority as it appears in Box III. The applicant may, within one month from the date of mailing of this international search report, submit comments to this Authority.

6. The figure of the drawings to be published with the abstract is Figure No.

☐ as suggested by the applicant.

☐ because the applicant failed to suggest a figure.

☐ because this figure better characterizes the invention.

☒ None of the figures.

INTERNATIONAL SEARCH REPORT

International Application No
PCT/EP 00/01065

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 C09D167/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 7 C09D C08L B65D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	DE 40 10 167 A (BASF LACKE & FARBEN) 2 October 1991 (1991-10-02) page 2, paragraphs 1,2; claims 1,2,10,11 page 3, line 36 - line 51 page 3, line 59 - line 67 page 4, line 46 - line 49 page 5, paragraphs 1,3-5 examples 2,24 ---	1-3,5, 7-16
X	GB 964 440 A (SCHENECTADY CHEMICALS INC.) page 1, column 1, paragraph 3; claim 10 page 1, column 2, line 62 - line 70 page 2, column 2, paragraph 1 examples 7-14 --- -/--	1,10,14, 15

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the International filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the International filing date but later than the priority date claimed

"T" later document published after the International filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

Date of the actual completion of the International search

9 May 2000

Date of mailing of the International search report

19/05/2000

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Lauteschlaeger, S

INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP 00/01065

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	DE 22 28 288 A (STOLLACK AG) 28 December 1972 (1972-12-28) example 5 page 2, paragraphs 1,2 ---	1,10,14, 15
X	GB 349 464 A (IMPERIAL CHEMICAL INDUSTRIES LIMITED) claim 2; examples 1-3 ---	1,9,16
X	GB 1 119 091 A (SCHENECTADY CHEMICALS INC.) page 1, column 1, paragraph 2; claim 1 page 2, column 1, paragraphs 2,4-6 ---	1,5-7,10
X	GB 836 004 A (SCHENECTADY VARNISH COMP.) page 2, column 1, paragraphs 3,4; claims 7,12,32 -----	1,10

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/EP 00/01065

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
DE 4010167 A	02-10-1991	NONE	
GB 964440 A		NONE	
DE 2228288 A	28-12-1972	AT 313436 B DD 97438 A IT 956442 B	15-01-1974 05-05-1973 10-10-1973
GB 349464 A		NONE	
GB 1119091 A		BE 628506 A DE 1239045 B FR 89538 E FR 1339547 A GB 978717 A US 3211585 A US 3249578 A US 3342780 A	13-01-1964 12-10-1965 03-05-1966 19-09-1967
GB 836004 A		NONE	

PATENT COOPERATION TREATY

PCT

REC'D 12 APR 2001

WIPO

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

14

Applicant's or agent's file reference P 53035	FOR FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)	
International application No. PCT/EP00/01065	International filing date (day/month/year) 10/02/2000	Priority date (day/month/year) 16/03/1999
International Patent Classification (IPC) or national classification and IPC C09D167/00		
Applicant W.R. GRACE & CO.-CONN.		

1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.


2. This REPORT consists of a total of 6 sheets, including this cover sheet.

- ☐ This report is also accompanied by ANNEXES, i.e. sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).

These annexes consist of a total of sheets.

3. This report contains indications relating to the following items:

- I ☒ Basis of the report
- II ☐ Priority
- III ☐ Non-establishment of opinion with regard to novelty, inventive step and industrial applicability
- IV ☐ Lack of unity of invention
- V ☒ Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- VI ☐ Certain documents cited
- VII ☐ Certain defects in the international application
- VIII ☒ Certain observations on the international application

Date of submission of the demand 04/10/2000	Date of completion of this report 10.04.2001
Name and mailing address of the international preliminary examining authority:  European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epmu d Fax: +49 89 2399 - 4465	Authorized officer Lauteschlaeger, S Telephone No. +49 89 2399 8303



INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/EP00/01065

I. Basis of the report

1. With regard to the **elements** of the international application (*Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)*):

Description, pages:

1-6 as originally filed

Claims, No.:

1-16 as originally filed

2. With regard to the **language**, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.

These elements were available or furnished to this Authority in the following language: , which is:

- ☐ the language of a translation furnished for the purposes of the international search (under Rule 23.1(b)).
- ☐ the language of publication of the international application (under Rule 48.3(b)).
- ☐ the language of a translation furnished for the purposes of international preliminary examination (under Rule 55.2 and/or 55.3).

3. With regard to any **nucleotide and/or amino acid sequence** disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing:

- ☐ contained in the international application in written form.
- ☐ filed together with the international application in computer readable form.
- ☐ furnished subsequently to this Authority in written form.
- ☐ furnished subsequently to this Authority in computer readable form.
- ☐ The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.
- ☐ The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished.

4. The amendments have resulted in the cancellation of:

- ☐ the description, pages:
- ☐ the claims, Nos.:
- ☐ the drawings, sheets:

5. ☐ This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)):

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/EP00/01065

(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)

6. Additional observations, if necessary:

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)	Yes:	Claims	4
	No:	Claims	1-3, 5-16
Inventive step (IS)	Yes:	Claims	
	No:	Claims	1-16
Industrial applicability (IA)	Yes:	Claims	1-16
	No:	Claims	

2. Citations and explanations
see separate sheet

VIII. Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:
see separate sheet

VIII.

- 1.1. It is noted that the use the coating is intended to be employed for ("for metal", "capable of being formed into a container") does not represent a meaningful limiting feature, since it cannot be verified on the basis of the composition as such; every coating composition can be coated on a metal and can be formed into a container (depending on the method employed and more or less sucessfully).
- 1.2. The designation "substantially free of" renders the scope of claim 1 unclear and should thus be replaced by the definition given on page 3, first full paragraph of the present description.

V.

In the Report the following documents are referred to:

D1 = DE 4010167
D2 = GB 964440
D3 = DE 2228288
D4 = GB 349464
D5 = GB 1119091
D6 = GB 836004

1. Novelty

- 1.1. It is noted that the present claim wording of the independant claims (claims 1, 10, 14, 15) does not contain a limitation to a particular resol resin; components b) are only said to "comprise a condensation product made from a phenol or homologue thereof and formaldehyde". Only according to dependant claims 5 and 6 particular phenol homologues are specified (in addition to phenol as such).
It is noted in this context, that claim 6 contains an obvious error: Line 2 of claim 6 should read "comprises.... or (instead of "and")(in accordance with page 3, line 25); otherwise the option " or a mixture thereof" would make no sense.
- 1.2. Coating compositions for metals comprising components a) - c) in the proportions as claimed are disclosed in documents D1 - D6 (cf. passages specified in detail in the Search Report). The afore-mentioned compositions neither contain PVC nor diglycidyl ether compounds.

Claim 1 of D1 unambiguously discloses coating compositions free of epoxy-groups (proportion of epoxide resin = 0!) whose proportions of polyester and phenol resin broadly overlap with the amounts as presently claimed.

It is noted that a document's disclosure is not limited to the examples.

Moreover, it is noted that the presently claimed proportions of components a) - c) relate to compositions consisting of exclusively a) and b) as solids; according to the wording of present claim 1, however, further components (also acrylate resins) may be added in any proportion. The proportions of a) and b) as disclosed in examples 2 and 24 of D1 correspond to the proportions of a) and b) as presently claimed calculated exclusively on the basis of components a), b) and c) as claimed.

It is, furthermore, noted that phenol resins which are condensation products of bisphenol A with formaldehyde (= resol) are expressis verbis mentioned on page 3, lines 62, 63 of D1.

The compositions disclosed in D1 (cf. page 5, paragraph 3 and examples) additionally contain a lubricant such as e.g. a polyolefine wax.

As a consequence of the aforesaid independant claims 1, 10, 14 and 15 and most of the subclaims thereof are anticipated by the disclosure of the afore-mentioned documents (cf. details in the Search Report).

As to D2 cf. also point 1.1. above.

As to D3, the subject-matter of the independant claims is exclusively anticipated by example 5; as to D4, example 3 destroys novelty of claim 1.

As to D5 and D6, it is noted that European Case Law is not applicable during the PCT phase of the application. Moreover, it is noted that the decision T198/84 (of a Technical Board of Appeal of the EPO) relates to the selection of a range of numbers; selection from one list of components, however, does (according to European Case Law) not represent a novel selection.

D6, claim 7 (claim 12) unambiguously discloses an embodiment containing a resol in the amount as claimed. It is, furthermore, noted that cresol is a phenol also recommended according to the present application (cf. claim 5).

2.2. Inventive Step

If the Applicant succeeds in submitting a set of claims which relates to novel subject-matter, the question of inventive step will arise:

Document D1 (claims 1, 2 with proportion of (D) = 0, examples 2 and 24) is

considered as the closest prior art since it equally concerns PVC-free can coating compositions. In the afore-mentioned claims and examples embodiments of can coating compositions free of PVC and BADGE are disclosed (D) = 0). The latter, epoxide-free embodiment is considered as the closest prior art.

Polyester components a) equally contain crosslinking constituents (trimellitic acid according to the examples and/or trimethylolpropane and/or neopentylglycol (cf. D1, page 3, lines 45 - 50).

In order to establish an inventive step the Applicant should submit convincing evidence that a technical problem has been solved in an unexpected manner by the feature(s) distinguishing the claimed compositions in view of the closest prior art.

It is noted that compositions containing components a) - c) in which a) contains two different types of crosslinking polyols are known to be suitable as coating compositions for metals (cf. D6, claim 32).

In order to permit proper assessment of inventive step and workability of the examples, the Applicant is invited to specify the chemical composition of the commercial product PHENODUR PR 401 employed according to the worked examples.

PCT

REQUEST

The undersigned requests that the present international application be processed according to the Patent Cooperation Treaty.

For receiving Office use only

International Application No.

International Filing Date

Name of receiving Office and "PCT International Application"

Applicant's or agent's file reference
(if desired) (12 characters maximum)

P 53035

Box No. I TITLE OF INVENTION
BADGE-FREE CAN COATING

Box No. II APPLICANT

Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below.)

W.R. Grace & Co.-Conn.

1114 Avenue of the Americas
New York, N.Y. 10036
US

☐ This person is also inventor.

Telephone No.

Facsimile No.

Teleprinter No.

State (that is, country) of nationality:

US

State (that is, country) of residence:

US

This person is applicant
for the purposes of:

☐ all designated
States

☒ all designated States except
the United States of America

☐ the United States
of America only

☐ the States indicated in
the Supplemental Box

Box No. III FURTHER APPLICANT(S) AND/OR (FURTHER) INVENTOR(S)

Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below.)

Vogt, Christian
Bissenmoorwet 35

24576 Bad Bramstedt
DE

This person is:

☐ applicant only

☒ applicant and inventor

☐ inventor only (If this check-box
is marked, do not fill in below.)

State (that is, country) of nationality:

DE

State (that is, country) of residence:

DE

This person is applicant
for the purposes of:

☐ all designated
States

☐ all designated States except
the United States of America

☒ the United States
of America only

☐ the States indicated in
the Supplemental Box

☒ Further applicants and/or (further) inventors are indicated on a continuation sheet.

Box No. IV AGENT OR COMMON REPRESENTATIVE; OR ADDRESS FOR CORRESPONDENCE

The person identified below is hereby/has been appointed to act on behalf
of the applicant(s) before the competent International Authorities as:

☒ agent

☐ common representative

Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country.)

Janssen, Bernd
UEXKÜLL & STOLBERG
Beselerstr. 4
D-22607 Hamburg
DE

Telephone No.

040-899 6540

Facsimile No.

040-89965488

Teleprinter No.

☐ Address for correspondence: Mark this check-box where no agent or common representative is/has been appointed and the space above is used instead to indicate a special address to which correspondence should be sent.

Continuation of Box No. III FURTHER APPLICANT(S) AND/OR (FURTHER) INVENTOR(S)

If none of the following sub-boxes is used, this sheet should not be included in the request.

Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below.)

Ambrosi, Peter
Sandweg 13
24620 Husberg
DE

This person is:

- ☐ applicant only
☒ applicant and inventor
☐ inventor only (If this check-box is marked, do not fill in below.)

State (that is, country) of nationality:

DE

State (that is, country) of residence:

DE

This person is applicant for the purposes of:

☐ all designated States

☐ all designated States except the United States of America

☒ the United States of America only

☐ the States indicated in the Supplemental Box

Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below.)

This person is:

- ☐ applicant only
☐ applicant and inventor
☐ inventor only (If this check-box is marked, do not fill in below.)

State (that is, country) of nationality:

State (that is, country) of residence:

This person is applicant for the purposes of:

☐ all designated States

☐ all designated States except the United States of America

☐ the United States of America only

☐ the States indicated in the Supplemental Box

Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below.)

This person is:

- ☐ applicant only
☐ applicant and inventor
☐ inventor only (If this check-box is marked, do not fill in below.)

State (that is, country) of nationality:

State (that is, country) of residence:

This person is applicant for the purposes of:

☐ all designated States

☐ all designated States except the United States of America

☐ the United States of America only

☐ the States indicated in the Supplemental Box

Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below.)

This person is:

- ☐ applicant only
☐ applicant and inventor
☐ inventor only (If this check-box is marked, do not fill in below.)

State (that is, country) of nationality:

State (that is, country) of residence:

This person is applicant for the purposes of:

☐ all designated States

☐ all designated States except the United States of America

☐ the United States of America only

☐ the States indicated in the Supplemental Box

☐ Further applicants and/or (further) inventors are indicated on another continuation sheet.

Supplemental Box

If the Supplemental Box is not used, this sheet should not be included in the request.

1. If, in any of the Boxes, the space is insufficient to furnish all the information: in such case, write "Continuation of Box No. ..." [indicate the number of the Box] and furnish the information in the same manner as required according to the captions of the Box in which the space was insufficient, in particular:
 - (i) if more than two persons are involved as applicants and/or inventors and no "continuation sheet" is available: in such case, write "Continuation of Box No. III" and indicate for each additional person the same type of information as required in Box No. III. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below;
 - (ii) if, in Box No. II or in any of the sub-boxes of Box No. III, the indication "the States indicated in the Supplemental Box" is checked: in such case, write "Continuation of Box No. II" or "Continuation of Box No. III" or "Continuation of Boxes No. II and No. III" (as the case may be), indicate the name of the applicant(s) involved and, next to (each) such name, the State(s) (and/or, where applicable, ARIPO, Eurasian, European or OAPI patent) for the purposes of which the named person is applicant;
 - (iii) if, in Box No. II or in any of the sub-boxes of Box No. III, the inventor or the inventor/applicant is not inventor for the purposes of all designated States or for the purposes of the United States of America: in such case, write "Continuation of Box No. II" or "Continuation of Box No. III" or "Continuation of Boxes No. II and No. III" (as the case may be), indicate the name of the inventor(s) and, next to (each) such name, the State(s) (and/or, where applicable, ARIPO, Eurasian, European or OAPI patent) for the purposes of which the named person is inventor;
 - (iv) if, in addition to the agent(s) indicated in Box No. IV, there are further agents: in such case, write "Continuation of Box No. IV" and indicate for each further agent the same type of information as required in Box No. IV;
 - (v) if, in Box No. V, the name of any State (or OAPI) is accompanied by the indication "patent of addition," or "certificate of addition," or if, in Box No. V, the name of the United States of America is accompanied by an indication "continuation" or "continuation-in-part": in such case, write "Continuation of Box No. V" and the name of each State involved (or OAPI), and after the name of each such State (or OAPI), the number of the parent title or parent application and the date of grant of the parent title or filing of the parent application;
 - (vi) if, in Box No. VI, there are more than three earlier applications whose priority is claimed: in such case, write "Continuation of Box No. VI" and indicate for each additional earlier application the same type of information as required in Box No. VI;
 - (vii) if, in Box No. VI, the earlier application is an ARIPO application: in such case, write "Continuation of Box No. VI", specify the number of the item corresponding to that earlier application and indicate at least one country party to the Paris Convention for the Protection of Industrial Property for which that earlier application was filed.
2. If, with regard to the precautionary designation statement contained in Box No. V, the applicant wishes to exclude any State(s) from the scope of that statement: in such case, write "Designation(s) excluded from precautionary designation statement" and indicate the name or two-letter code of each State so excluded.
3. If the applicant claims, in respect of any designated Office, the benefits of provisions of the national law concerning non-prejudicial disclosures or exceptions to lack of novelty: in such case, write "Statement concerning non-prejudicial disclosures or exceptions to lack of novelty" and furnish that statement below.

Continuation of Box No. IV

Additional Agents:

Suchantke, Jürgen
 Huber, Arnulf
 Kameke, Allard von
 Voelker, Ingeborg
 Franck, Peter
 Both, Georg
 Heesch, Helmut van
 Gross, Ulrich-Maria
 Ahme, Johannes
 Muth, Heinz-Peter
 Manke, Lars
 Weber-Quitzeau, Martin
 Menges, Albrecht von

UEXKÜLL & STOLBERG
 Beselerstr. 4,
 22607 Hamburg
 DE

Box No.V DESIGNATION OF STATES

The following designations are hereby made under Rule 4.9(a) (mark the applicable check-boxes; at least one must be marked):

Regional Patent

- ☒ **AP ARIPO Patent:** GH Ghana, GM Gambia, KE Kenya, LS Lesotho, MW Malawi, SD Sudan, SL Sierra Leone, SZ Swaziland, UG Uganda, ZW Zimbabwe, and any other State which is a Contracting State of the Harare Protocol and of the PCT
- ☒ **EA Eurasian Patent:** AM Armenia, AZ Azerbaijan, BY Belarus, KG Kyrgyzstan, KZ Kazakhstan, MD Republic of Moldova, RU Russian Federation, TJ Tajikistan, TM Turkmenistan, and any other State which is a Contracting State of the Eurasian Patent Convention and of the PCT
- ☒ **EP European Patent:** AT Austria, BE Belgium, CH and LI Switzerland and Liechtenstein, CY Cyprus, DE Germany, DK Denmark, ES Spain, FI Finland, FR France, GB United Kingdom, GR Greece, IE Ireland, IT Italy, LU Luxembourg, MC Monaco, NL Netherlands, PT Portugal, SE Sweden, and any other State which is a Contracting State of the European Patent Convention and of the PCT
- ☒ **OA OAPI Patent:** BF Burkina Faso, BJ Benin, CF Central African Republic, CG Congo, CI Côte d'Ivoire, CM Cameroon, GA Gabon, GN Guinea, GW Guinea-Bissau, ML Mali, MR Mauritania, NE Niger, SN Senegal, TD Chad, TG Togo, and any other State which is a member State of OAPI and a Contracting State of the PCT (if other kind of protection or treatment desired, specify on dotted line)

National Patent (if other kind of protection or treatment desired, specify on dotted line):

- | | |
|--|--|
| <input checked="" type="checkbox"/> AE United Arab Emirates | <input checked="" type="checkbox"/> LR Liberia |
| <input checked="" type="checkbox"/> AL Albania | <input checked="" type="checkbox"/> LS Lesotho |
| <input checked="" type="checkbox"/> AM Armenia | <input checked="" type="checkbox"/> LT Lithuania |
| <input checked="" type="checkbox"/> AT Austria | <input checked="" type="checkbox"/> LU Luxembourg |
| <input checked="" type="checkbox"/> AU Australia | <input checked="" type="checkbox"/> LV Latvia |
| <input checked="" type="checkbox"/> AZ Azerbaijan | <input checked="" type="checkbox"/> MD Republic of Moldova |
| <input checked="" type="checkbox"/> BA Bosnia and Herzegovina | <input checked="" type="checkbox"/> MG Madagascar |
| <input checked="" type="checkbox"/> BB Barbados | <input checked="" type="checkbox"/> MK The former Yugoslav Republic of Macedonia |
| <input checked="" type="checkbox"/> BG Bulgaria | |
| <input checked="" type="checkbox"/> BR Brazil | <input checked="" type="checkbox"/> MN Mongolia |
| <input checked="" type="checkbox"/> BY Belarus | <input checked="" type="checkbox"/> MW Malawi |
| <input checked="" type="checkbox"/> CA Canada | <input checked="" type="checkbox"/> MX Mexico |
| <input checked="" type="checkbox"/> CH and LI Switzerland and Liechtenstein | <input checked="" type="checkbox"/> NO Norway |
| <input checked="" type="checkbox"/> CN China | <input checked="" type="checkbox"/> NZ New Zealand |
| <input checked="" type="checkbox"/> CU Cuba | <input checked="" type="checkbox"/> PL Poland |
| <input checked="" type="checkbox"/> CZ Czech Republic | <input checked="" type="checkbox"/> PT Portugal |
| <input checked="" type="checkbox"/> DE Germany | <input checked="" type="checkbox"/> RO Romania |
| <input checked="" type="checkbox"/> DK Denmark | <input checked="" type="checkbox"/> RU Russian Federation |
| <input checked="" type="checkbox"/> EE Estonia | <input checked="" type="checkbox"/> SD Sudan |
| <input checked="" type="checkbox"/> ES Spain | <input checked="" type="checkbox"/> SE Sweden |
| <input checked="" type="checkbox"/> FI Finland | <input checked="" type="checkbox"/> SG Singapore |
| <input checked="" type="checkbox"/> GB United Kingdom | <input checked="" type="checkbox"/> SI Slovenia |
| <input checked="" type="checkbox"/> GD Grenada | <input checked="" type="checkbox"/> SK Slovakia |
| <input checked="" type="checkbox"/> GE Georgia | <input checked="" type="checkbox"/> SL Sierra Leone |
| <input checked="" type="checkbox"/> GH Ghana | <input checked="" type="checkbox"/> TJ Tajikistan |
| <input checked="" type="checkbox"/> GM Gambia | <input checked="" type="checkbox"/> TM Turkmenistan |
| <input checked="" type="checkbox"/> HR Croatia | <input checked="" type="checkbox"/> TR Turkey |
| <input checked="" type="checkbox"/> HU Hungary | <input checked="" type="checkbox"/> TT Trinidad and Tobago |
| <input checked="" type="checkbox"/> ID Indonesia | <input checked="" type="checkbox"/> UA Ukraine |
| <input checked="" type="checkbox"/> IL Israel | <input checked="" type="checkbox"/> UG Uganda |
| <input checked="" type="checkbox"/> IN India | <input checked="" type="checkbox"/> US United States of America |
| <input checked="" type="checkbox"/> IS Iceland | |
| <input checked="" type="checkbox"/> JP Japan | <input checked="" type="checkbox"/> UZ Uzbekistan |
| <input checked="" type="checkbox"/> KE Kenya | <input checked="" type="checkbox"/> VN Viet Nam |
| <input checked="" type="checkbox"/> KG Kyrgyzstan | <input checked="" type="checkbox"/> YU Yugoslavia |
| <input checked="" type="checkbox"/> KP Democratic People's Republic of Korea | <input checked="" type="checkbox"/> ZA South Africa |
| | <input checked="" type="checkbox"/> ZW Zimbabwe |
| <input checked="" type="checkbox"/> KR Republic of Korea | Check-boxes reserved for designating States which have become party to the PCT after issuance of this sheet: |
| <input checked="" type="checkbox"/> KZ Kazakhstan | <input type="checkbox"/> |
| <input checked="" type="checkbox"/> LC Saint Lucia | <input type="checkbox"/> |
| <input checked="" type="checkbox"/> LK Sri Lanka | <input type="checkbox"/> |

Precautionary Designation Statement: In addition to the designations made above, the applicant also makes under Rule 4.9(b) all other designations which would be permitted under the PCT except any designation(s) indicated in the Supplemental Box as being excluded from the scope of this statement. The applicant declares that those additional designations are subject to confirmation and that any designation which is not confirmed before the expiration of 15 months from the priority date is to be regarded as withdrawn by the applicant at the expiration of that time limit. (Confirmation of a designation consists of the filing of a notice specifying that designation and the payment of the designation and confirmation fees. Confirmation must reach the receiving Office within the 15-month time limit.)

Box No. VI PRIORITY CLAIM		<input type="checkbox"/> Further priority claims are indicated in the Supplemental Box.		
Filing date of earlier application (day/month/year)	Number of earlier application	Where earlier application is:		
		national application: country	regional application: regional Office	international application: receiving Office
item (1) 16 March 1999 (16.03.1999)	199 12 794.8	DE		
item (2)				
item (3)				
<input type="checkbox"/> The receiving Office is requested to prepare and transmit to the International Bureau a certified copy of the earlier application(s) (only if the earlier application was filed with the Office which for the purposes of the present international application is the receiving Office) identified above as item(s):				
<i>* Where the earlier application is an ARIPO application, it is mandatory to indicate in the Supplemental Box at least one country party to the Paris Convention for the Protection of Industrial Property for which that earlier application was filed (Rule 4.10(h)(iii)). See Supplemental Box.</i>				
Box No. VII INTERNATIONAL SEARCHING AUTHORITY				
Choice of International Searching Authority (ISA) (if two or more International Searching Authorities are competent to carry out the international search, indicate the Authority chosen; the two-letter code may be used):		Request to use results of earlier search; reference to that search (if an earlier search has been carried out by or requested from the International Searching Authority): Date (day/month/year) Number Country (or regional Office)		
ISA/ EP				
Box No. VIII CHECK LIST; LANGUAGE OF FILING				
This international application contains the following number of sheets: request : 5 description (excluding sequence listing part) : 6 claims : 3 abstract : 1 drawings : sequence listing part of description : Total number of sheets : 15		This international application is accompanied by the item(s) marked below: 1. <input checked="" type="checkbox"/> fee calculation sheet 2. <input type="checkbox"/> separate signed power of attorney 3. <input type="checkbox"/> copy of general power of attorney; reference number, if any: 4. <input type="checkbox"/> statement explaining lack of signature 5. <input type="checkbox"/> priority document(s) identified in Box No. VI as item(s): 6. <input type="checkbox"/> translation of international application into (language): 7. <input type="checkbox"/> separate indications concerning deposited microorganism or other biological material 8. <input type="checkbox"/> nucleotide and/or amino acid sequence listing in computer readable form 9. <input type="checkbox"/> other (specify):		
Figure of the drawings which should accompany the abstract:		Language of filing of the international application: English		
Box No. IX SIGNATURE OF APPLICANT OR AGENT				
Next to each signature, indicate the name of the person signing and the capacity in which the person signs (if such capacity is not obvious from reading the request).				
UEXKÜLL & STOLBERG _____ B. Janssen				

For receiving Office use only	
1. Date of actual receipt of the purported international application: 3. Corrected date of actual receipt due to later but timely received papers or drawings completing the purported international application: 4. Date of timely receipt of the required corrections under PCT Article 11(2): 5. International Searching Authority (if two or more are competent): ISA /	2. Drawings: <input type="checkbox"/> received: <input type="checkbox"/> not received: 6. <input type="checkbox"/> Transmittal of search copy delayed until search fee is paid.

For International Bureau use only
Date of receipt of the record copy by the International Bureau:

PCT

FEE CALCULATION SHEET Annex to the Request

For receiving Office use only

International application No.

Applicant's or agent's
file reference

P 53035

Date stamp of the receiving Office

Applicant

W.R. Grace & Co.-Conn.

CALCULATION OF PRESCRIBED FEES

1. TRANSMITTAL FEE EUR 102 T

2. SEARCH FEE EUR 945 S

International search to be carried out by

(If two or more International Searching Authorities are competent in relation to the international application, indicate the name of the Authority which is chosen to carry out the international search.)

3. INTERNATIONAL FEE

Basic Fee

The international application contains 15 sheets.

first 30 sheets EUR 409 b1

remaining sheets x additional amount = b2

Add amounts entered at b1 and b2 and enter total at B EUR 409 B

Designation Fees

The international application contains designations.

8 x EUR 88 = EUR 704 D

number of designation fees payable (maximum 10) amount of designation fee

Add amounts entered at B and D and enter total at I EUR 1113 I

(Applicants from certain States are entitled to a reduction of 75% of the international fee. Where the applicant is (or all applicants are) so entitled, the total to be entered at I is 25% of the sum of the amounts entered at B and D.)

4. FEE FOR PRIORITY DOCUMENT (if applicable) EUR P

5. TOTAL FEES PAYABLE EUR 2160

Add amounts entered at T, S, I and P, and enter total in the TOTAL box

TOTAL

☐ The designation fees are not paid at this time.

MODE OF PAYMENT

☒ authorization to charge
deposit account (see below)

☐ bank draft

☐ coupons

☐ cheque

☐ cash

☐ other (specify):

☐ postal money order

☐ revenue stamps

DEPOSIT ACCOUNT AUTHORIZATION (this mode of payment may not be available at all receiving Offices)

The RO/ EP ☒ is hereby authorized to charge the total fees indicated above to my deposit account.

☒ (this check-box may be marked only if the conditions for deposit accounts of the receiving Office so permit) is hereby authorized to charge any deficiency or credit any overpayment in the total fees indicated above to my deposit account.

☐ is hereby authorized to charge the fee for preparation and transmittal of the priority document to the International Bureau of WIPO to my deposit account.

28000327

7. 2. 2000

Deposit Account No.

Date (day/month/year)

Signature

B. Janssen

PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁷ : C09D 167/00	A1	(11) International Publication Number: WO 00/55265 (43) International Publication Date: 21 September 2000 (21.09.00)
(21) International Application Number: PCT/EP00/01065 (22) International Filing Date: 10 February 2000 (10.02.00) (30) Priority Data: 199 12 794.8 16 March 1999 (16.03.99) DE (71) Applicant (for all designated States except US): W.R. GRACE & CO.-CONN. [US/US]; 1114 Avenue of the Americas, New York, NY 10036 (US). (72) Inventors; and (75) Inventors/Applicants (for US only): VOGT, Christian [DE/DE]; Bissenmoorweg 35, D-24576 Bad Bramstedt (DE). AMBROSI, Peter [DE/DE]; Sandweg 13, D-24620 Husberg (DE). (74) Agents: JANSSEN, Bernd et al.; Uexküll & Stolberg, Beselerstrasse 4, D-22607 Hamburg (DE).		(81) Designated States: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i> <i>With amended claims.</i>
(54) Title: BADGE-FREE CAN COATING (57) Abstract An exemplary coating of the invention, suitable for use as an interior coating for metal cans, comprises (a) a polyester resin; (b) a resin resin; and (c) a solvent, the coating being substantially free of bisphenol-A-diglycidyl-ether and bisphenol-F-diglycidyl ether (e.g., "BADGE" or "BADGE-type" components), and preferably also substantially free of polyvinyl chloride.		

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece			TR	Turkey
BG	Bulgaria	HU	Hungary	ML	Mali	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MN	Mongolia	UA	Ukraine
BR	Brazil	IL	Israel	MR	Mauritania	UG	Uganda
BY	Belarus	IS	Iceland	MW	Malawi	US	United States of America
CA	Canada	IT	Italy	MX	Mexico	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NE	Niger	VN	Viet Nam
CG	Congo	KE	Kenya	NL	Netherlands	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NO	Norway	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	NZ	New Zealand		
CM	Cameroon			PL	Poland		
CN	China	KR	Republic of Korea	PT	Portugal		
CU	Cuba	KZ	Kazakstan	RO	Romania		
CZ	Czech Republic	LC	Saint Lucia	RU	Russian Federation		
DE	Germany	LI	Liechtenstein	SD	Sudan		
DK	Denmark	LK	Sri Lanka	SE	Sweden		
EE	Estonia	LR	Liberia	SG	Singapore		

5

BADGE-FREE CAN COATING

Background of the Invention

Metal containers for receiving foods and beverages generally have one
10 or more coatings to prevent contact between the filled product and metal.
This is to prevent or minimize corrosion to the metal by the product and any
disadvantageous influences on the quality of the product. For producing
containers of this type, such as steel or tin cans, metal sheets are used which,
prior to their shaping (such as for three-piece can production) or deformation
15 (such as for deep drawing process), are coated with suitable coating
compositions. In producing cans for foods and beverages, coatings are
required which are extremely flexible and have a low order of toxicity.

Epoxy phenolic type coatings have been applied as lacquers onto metal
can stock (e.g., for three-piece cans) and baked to provide coatings having
20 good resistance to aggressive filled products, mechanical performance and
metal adhesion. However, many of these incorporate 2,2'-bis(4-
hydroxyphenyl) propane-bis(2,3-epoxypropyl)-ether (or homologues thereof),
otherwise known as bisphenol-A-diglycidyl-ether or "BADGE" (Bisphenol-
A-DiGlycidyl-Ether).

25 One objective of the present invention is to provide a novel can coating
which is substantially free of BADGE (and BADGE-type components).
BADGE-containing formulations do not meet approval in some countries for
use in food canning. Currently available polyester type coatings, such as
those cross-linked with amino-type or isocyanate-type resins, are used on the
30 exterior of three-piece cans, but do not resist processing when in contact with
food, or do not comply with food laws, and therefore do not yet provide an
alternative coating formulation. In view of the foregoing disadvantages of the
prior art, a novel can coating is need which is substantially BADGE-free (and
PVC-free as well).

5

Summary of the Invention

In surmounting the disadvantages of the prior art, the present invention provides a coating for metal sheet substrates, such as metal cans or metal can stock, which is substantially BADGE-free.

10 Another objective of the present invention to provide a coating which is substantially free of polyvinyl chloride (PVC).

A further objective of the invention is to provide metal can coatings that have suitable flexibility and are safe when processed in contact with food. The coatings should be suitable for three-piece cans as well as deep-drawn
15 metal cans.

An exemplary coating of the invention comprises (a) a polyester resin (20-50% wt.); (b) a resol resin (1-15% wt.); and (c) a solvent component (35-79% wt.), all weight percentages based on total coating weight, the coating being substantially free of bisphenol-A-diglycidyl-ether and bisphenol-F-diglycidyl ether (e.g., "BADGE" or "BADGE-type" components), and
20 preferably also substantially free of polyvinyl chloride. In further preferred embodiments, the coating comprises a lubricant (0.1-2% wt.) and acid catalyst (0-2% wt.).

Further advantages and features of the present invention are discussed
25 hereinafter.

Detailed Description of the Invention

All weight percentages provided herein are based on the total weight of the coating composition including solvent.

30 As summarized above, exemplary coating compositions of the invention comprise: (a) a polyester resin in the amount of 20-50% wt.; (b) a resol resin in the amount of 1-15% wt. and comprising a condensation product made from a phenol or homologue thereof and formaldehyde; and (c) a solvent in the amount of 35-79% wt., all weight percentages being based on
35 the total weight of said coating, the coating compositions being substantially

5 free of bisphenol-A-diglycidyl-ether ("BADGE") and bisphenol-F-diglycidyl ether (a "BADGE-type" component).

The phrase "substantially free" as used within the context of this application means that the coating compositions of the invention have no BADGE, BADGE-type component, or PVC, or at least no more than a de
10 minimus amount of these components, e.g., less than 0.001% by total wt..

An exemplary polyester resin component of the invention comprises (a) trimethylolpropane in the amount of 0.1-10% wt. and more preferably 1-7% wt.; neopentylglycol in the amount of 15-30% wt. and more preferably 20-25% by wt.; at least one other polyol (e.g., ethylene glycol, propylene glycol)
15 in the amount of 5-20% wt. and more preferably 10-15% wt.; phthalic acid (including iso- and tere-) in the amount of 20-60% wt. and more preferably 20-25% wt.; and adipic acid in the amount of 10-35% wt. and more preferably 15-20% wt. A commercially available polyester resin, available from DSM Resins of Zwolle, The Netherlands under the tradename URALAC XP 8481 SN, is
20 believed to be suitable for use as polyester resin component (a) in the present invention.

Resol resin component (b) may be characterized as a condensation resin made from a phenol or phenolic homologue (phenol, butyl phenol, cresol, xlenol, Bisphenol A) and formaldehyde. Preferably, the resol resin
25 comprises Bisphenol A, butyl phenol, xlenol, or a mixture thereof, and formaldehyde. Commercially available resol resins believed to be suitable for use in the present invention are available from Vianova Resins, Germany, under the tradename PHENODUR PR 401 and from Deutsche Shell Chemie, Germany, under the tradename EPICURE DX 200.

30 The resins can be solvated in a solvent or solvent mixture, for example, n-butanol and/or butylcellusolve, or other conventional solvents used for can coatings. The resin can be etherified with an alcohol (e.g., butanol) and solvated in the solvent or solvent mixture. Other known solvents that can be used for solvating the polyester and resol resins include aromatic
35 hydrocarbons (e.g., aromatic 100 or aromatic 150), glycolether/glycolether

5 acetate (e.g., methoxypropanol butylcellusolveacetate, methoxypropylacetate), alcohols (e.g., isobutanol, diacetone alcohol), ketons (e.g., methylisobutylketon, isophorone) or esters (e.g., butyl acetate, dibasic esters). In other exemplary coating compositions of the invention, at least two different solvents are used, preferably having different boiling ranges.

10 Preferably, the coating composition further comprises a lubricant which is in a solid form dispersed in solvent. The lubricant may be present in the coating composition in the amount of 0.1-2% wt., and more preferably 0.1-1% wt. Exemplary lubricants may comprise polyethylene (PE), polypropylene (PP), PTFE, lanoline, carnauba wax and petrolatum.

15 Preferably, the lubricant comprises PE, PP or PTFE or a mixture of these.

Preferred coating compositions also comprise at least one catalyst, preferably an acidic catalyst, such as sulfonic acid (e.g., paratoluene sulfonic acid and dodecyl benzenesulfonic acid), phosphoric acid and phosphoric acid ester (e.g., phosphoric acid monobutyl ester), in the amount of 0.05-2.0% wt.,
20 and more preferably in the amount of 0.05-1.0% wt.

Accordingly, a preferred coating composition of the invention comprises polyester resin (solid) (20-50% wt); resol resin (solid) (1-15% wt); a lubricant (solid) (0.1-2% wt); an acidic catalyst (0-2% wt); and a solvent (35-79% wt), all percentages based on the total weight of the coating composition.

25 The coating may be applied to a metal substrate or metal plate for a can, such as by roller coating or spray coating, or it may be applied by these means to a formed can. Preferred application is by roller coating to the flat metal before formation of the can. Preferred coating layer weights are 2-15 gsm (grams/square meter), and more preferably 3-8 gsm. After application,
30 the coating should be cured at 180°C - 210°C, and more preferably at 190°C - 205°C for 6 to 20 minutes, and more preferably 8-13 minutes.

5

Example 1

An exemplary can coating composition of the invention may be prepared and applied as follows. A coating batch may be formulated as follows, using a blender that can mix the following components into a sufficiently homogeneous composition. The polyester resin, comprising

10 trimethylolpropane, neopentylglycol, and other polyols, as previously discussed, is preferably added first into the blender in the amount of 40-85% wt and more preferably 69-80% wt (based total weight of coating composition). The polyester resin was URALAC XP 8481 SN (from DSM Resins) which was solvated in a solvent mixture that comprised SOLVESSO

15 SOLVESSO 150 and butyl cellosolve (which solvents were used in a 4:1 weight ratio). SOLVESSO 150 aromatic hydrocarbon solvent is available from Exxon Chemical, and is believed to have a boiling range of 186-210°C. Butyl cellosolve is otherwise known as butyl glycole (e.g., ethylene glycol mono butyl ether).

20 Thus, once the polyester resin is introduced into the blender, then the other components can be introduced thereafter during mixing, as follows:

Preferred Range % (total weight)	More Preferred Range % (total weight)	Component	Description of Component
40-85	60-80	Polyester Resin	URALAC XP 8481 (which is about 50% resin components in Solvesso 150/Butyl Cellosolve 4:1)
4-25%	6-15%	Resol Resin	PHENODUR PR 401, 70% in butanol
0-25%	3-8%	methoxy propyl acetate	optional additional solvent
0-25%	3-8%	butyl cellosolve acetate	optional additional solvent
0-25%	3-10%	aromatic hydrocarbon solvent	optional additional solvent (e.g., SOLVESSO 100 from Exxon)
0-5%	0.5-2.0%	mixture of methoxy propanole and phosphoric acid	optional additional solvent wherein these components are preferably used 4:1
0.5-5.0%	0.8-3.0%	lubricant in solvent	lubricant such as PTFE (solid) can be used if solvated in solvents, e.g., SOLVESSO 100 and butyl cellosolve in 1:1:1 ratio

5 Exemplary lubricants which are suitable for use in the present invention are PFTE (polytetrafluoroethylene) modified with polyethylene wax, micronised (e.g., specially fine), and are available from Lanco Wax under the designations "TF 1780 EF." Also available from Lanco Wax is a polyethylene/polypropylene lubricant under the designation "PP 1350 FF" 10 which may also be suitable in the present invention. The lubricant, which is in solid form, should be mixed with a suitable solvent or solvents, such as SOLVESSO 100 (an hydrocarbon based solvent from Exxon) and butyl cellosolve, in amounts sufficient to prevent agglomeration of the lubricant in the mixture.

15 Once a homogeneous mixture of the coating components is obtained, this may be roller coated onto steel or aluminum can stock, for example, and baked at about 200°C for preferably 12-15 minutes. A BADGE-free can coating is thus obtained.

The foregoing discussion is provided by way of illustration only and is 20 not intended to limit the scope of the invention as set forth in the claims.

Claims:

1. A coating composition for metal capable of being formed into a container, said coating composition comprising:
 - a) a polyester resin in the amount of 20-50% by wt.;
 - b) a resol resin in the amount of 1-15% by wt. and comprising a condensation product made from a phenol or homologue thereof and formaldehyde; and
 - c) a solvent component in the amount of 35-79% by wt., all foregoing weight percentages being based on the total weight of the coating composition; andthe coating composition being substantially free of bisphenol-A-diglycidyl ether, bisphenol-F-diglycidyl ether, homologues thereof, and polyvinyl chloride.
2. The coating composition of claim 1 further comprising at least one lubricant.
3. The coating composition of claim 2 wherein said lubricant comprises polyethylene, polypropylene, tetrafluor ethylene or a mixture of these.
4. The coating composition of any claims 1-3 wherein said polyester resin comprises trimethylolpropane in the amount of 0.1-10% by wt., neopentylglycol in the amount of 15-30% by wt., at least one other polyol in the amount of 5-20% by wt., a phthalic acid in the amount of 20-60% by wt., and adipic acid in the amount of 10-35% by wt.

5. The coating composition of any of claims 1-4 wherein said resol resin is a condensation product made from phenol, butyl phenol, cresol, xlenol, bisphenol A, or a mixture thereof.
6. The coating composition of claim 5 wherein said resol resin comprises bisphenol A, butyl phenol, and xlenol or a mixture thereof.
7. The coating composition of any of claims 1-6 wherein said solvent comprises an aromatic hydrocarbon, a glycolether/glycolether acetate, n-butanol, an aromatic hydrocarbon, a glycolether/glycolether acetate, an alcohol, an ester, or a mixture thereof.
8. The coating composition of any of claims 1-7 comprising: a polyester resin dispersed in a solvent (20-50% by wt.); a resol resin dissolved in a solvent (1-15% by wt.); a lubricant in solid form dispersed in at least one solvent (0.1-2% by wt.); an acidic catalyst (0-2% by wt.); and said solvent or solvents being operative to solvate said resins and lubricant, all percentages based on the total weight of the coating composition.
9. The coating composition of claim 8 wherein said polyester and said resol resin are combined together using at least two different solvents.
10. The coating composition of any of claims 1-9 wherein said coating is coated onto a metal substrate.

11. The coating composition of claim 1 wherein said polyester resin comprises trimethylolpropane and neopentylglycol; said resol resin comprises a condensation resin made from a phenol or phenolic homologue and formaldehyde; at least one lubricant comprising polyethylene, polypropylene, PTFE, lanoline, carnauba wax, petrolatum, or a mixture thereof; and at least two different solvents.
12. The coating composition of claim 11 wherein at least one of said two different solvents comprises an aromatic hydrocarbon type solvent.
13. The coating composition of any of claims 1-12 wherein said composition comprises at least two different solvents having different boiling ranges.
14. A coated metal substrate comprising a metal sheet having the coating composition of any of claims 1-13.
15. A coated can body having the coating composition according to any of claims 1-13.
16. The coating composition of claim 1 further comprising at least one catalyst.

AMENDED CLAIMS

[received by the International Bureau on 12 July 2000 (12.07.00);
original claims 1 and 6 replaced by amended claim 1; original claim 5 cancelled;
remaining claims renumbered accordingly (3 pages)]

- 26A1
- 523/526
1. A coating composition for metal capable of being formed into a container, said coating composition comprising:
 - a) a polyester resin in the amount of 20-50% by wt.;
 - b) a resol resin in the amount of 1-15% by wt. and comprising a condensation product made from bisphenol A, butyl phenol, xylenol or a mixture thereof and formaldehyde; and
 - c) a solvent component in the amount of 35-79% by wt., all foregoing weight percentages being based on the total weight of the coating composition; andthe coating composition being substantially free of bisphenol-A-diglycidyl ether, bisphenol-F-diglycidyl ether, homologues thereof, and polyvinyl chloride.
 2. The coating composition of claim 1 further comprising at least one lubricant.
 3. The coating composition of claim 2 wherein said lubricant comprises polyethylene, polypropylene, tetrafluor ethylene or a mixture of these.
 4. The coating composition of any of claims 1-3 wherein said polyester resin comprises trimethylolpropane in the amount of 0.1-10% by wt., neopentylglycol in the amount of 15-30% by wt., at least one other polyol in the amount of 5-20% by wt., a phthalic acid in the amount of 20-60% by wt., and adipic acid in the amount of 10-35% by wt.

5. The coating composition of any of claims 1-4 wherein said solvent comprises an aromatic hydrocarbon, a glycolether/glycolether acetate, n-butanol, an aromatic hydrocarbon, a glycolether/glycolether acetate, an alcohol, an ester, or a mixture thereof.
6. The coating composition of any of claims 1-5 comprising: a polyester resin dispersed in a solvent (2-50% by wt.); a resol resin dissolved in a solvent (1-15% by wt.); a lubricant in solid form dispersed in at least one solvent (0.1-2% by wt.); an acidic catalyst (0-2% by wt.); and said solvent or solvents being operative to solvate said resins and lubricant; all percentages based on the total weight of the coating composition.
7. The coating compositions of claim 6 wherein said polyester and said resol resin are combined together using at least two different solvents.
8. The coating composition of any of claims 1-7 wherein said coating is coated onto a metal substrate.
9. The coating composition of claim 1 wherein said polyester resin comprises trimethylolpropane and neopentylglycol; said resol resin comprises a condensation resin made from bisphenol A, butyl phenol, xylenol or a mixture thereof and formaldehyde; at least one lubricant comprising polyethylene, polypropylene, PTFE, lanoline, carnauba wax, petrolatum, or a mixture thereof; and at least two different solvents.
10. The coating composition of claim 9 wherein at least one of the said two different solvents comprises an aromatic hydrocarbon type solvent.

11. The coating composition of any of claims 1-10 wherein said composition comprises at least two different solvents having different boiling ranges.
12. A coated metal substrate comprising a metal sheet having the coating composition of any of claims 1-11.
13. A coated can body having the coating composition according to any of claims 1-11.
14. The coating composition of claim 1 further comprising at least one catalyst.

INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP 00/01065

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 C09D167/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 C09D C08L B65D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	DE 40 10 167 A (BASF LACKE & FARBEN) 2 October 1991 (1991-10-02) page 2, paragraphs 1,2; claims 1,2,10,11 page 3, line 36 - line 51 page 3, line 59 - line 67 page 4, line 46 - line 49 page 5, paragraphs 1,3-5 examples 2,24	1-3,5, 7-16
X	GB 964 440 A (SCHENECTADY CHEMICALS INC.) page 1, column 1, paragraph 3; claim 10 page 1, column 2, line 62 - line 70 page 2, column 2, paragraph 1 examples 7-14	1,10,14, 15
	-/-	

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"Z" document member of the same patent family

Date of the actual completion of the international search

9 May 2000

Date of mailing of the international search report

19/05/2000

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Lauteschlaeger, S

INTERNATIONAL SEARCH REPORT

Inter. Appl. No.

PCT/EP 00/01065

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	DE 22 28 288 A (STOLLACK AG) 28 December 1972 (1972-12-28) example 5 page 2, paragraphs 1,2	1,10,14, 15
X	GB 349 464 A (IMPERIAL CHEMICAL INDUSTRIES LIMITED) claim 2; examples 1-3	1,9,16
X	GB 1 119 091 A (SCHENECTADY CHEMICALS INC.) page 1, column 1, paragraph 2; claim 1 page 2, column 1, paragraphs 2,4-6	1,5-7,10
X	GB 836 004 A (SCHENECTADY VARNISH COMP.) page 2, column 1, paragraphs 3,4; claims 7,12,32	1,10

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/EP 00/01065

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
DE 4010167 A	02-10-1991	NONE	
GB 964440 A		NONE	
DE 2228288 A	28-12-1972	AT 313436 B DD 97438 A IT 956442 B	15-01-1974 05-05-1973 10-10-1973
GB 349464 A		NONE	
GB 1119091 A		BE 628506 A DE 1239045 B FR 89538 E FR 1339547 A GB 978717 A US 3211585 A US 3249578 A US 3342780 A	13-01-1964 12-10-1965 03-05-1966 19-09-1967
GB 836004 A		NONE	